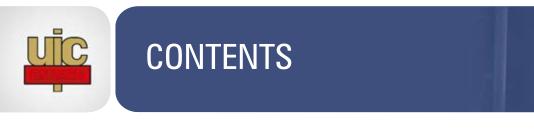


CAST RESIN TRANSFORMERS

www.uic.com.tw

ISO 9001 ISO 14001 OHSAS 18001 UNELECTRA INTERNATIONAL CORP.

0



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COMPANY PROFILE





UNELECTRA INTERNATIONAL CORP.

known as UIC was established by a group of experienced engineers under the direction of Bureau of Industry, Ministry of Economic Affairs, TAIWAN in 1986.

In the beginning UIC introduced state-of-the-art technology and equipment to produce Cast Resin Transformers and secured variety of certificates from well-known third authorities, so the product can be sold well, not only domestically but also internationally.

Due to UIC has focused on the cast resin technique for years, so its extended cast resin related product-Cast Resin Busway was developed and produced since 2000.

The Company hopes to upgrade the domestic and global industry level as well as providing safe and reliable electrical distribution products to the customers.

QUALITY, SERVICE, CONTRIBUTION

Since the establishment of this Company, "QUALITY, SERVICE and CONTRIBUTION" is our highly honored motto.

Through the implementation of the management concept contains into this motto. UIC assures to offer the EXCELLENT PRODUCTS, SATISFACTORY SERVICE and OUTSTANDING CONTRIBUTION to the customers as the final target.



UIC FACTORY

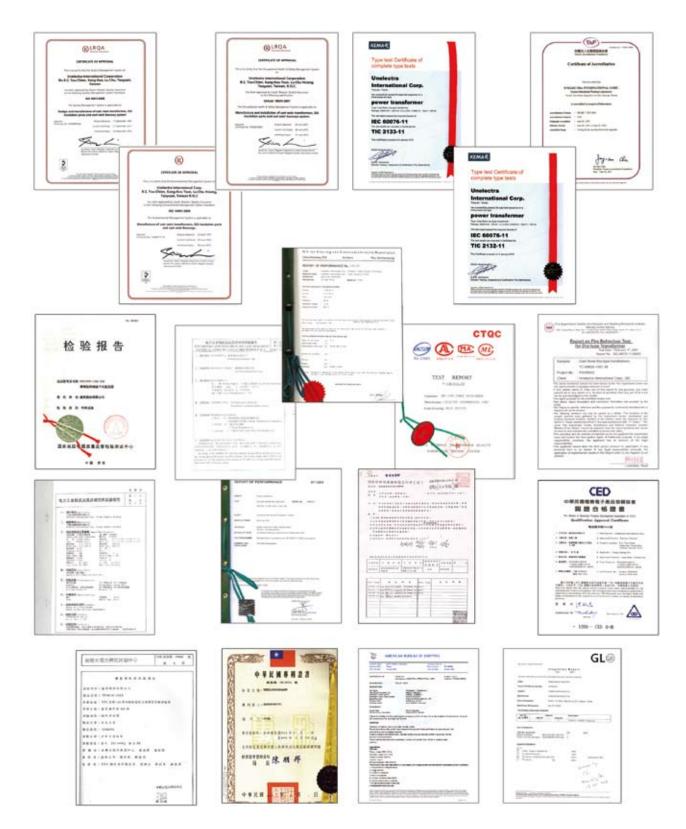
We strive for the best endeavour to provide the gratifying services before and after sales, in-time delivery of our products and reasonable price level. In order to contribute to the society, the company strives to make the products available with high safety, reliability and with full environmental protection sense to our clients as well as community in expectation for the Company to achieve the goal of long lasting operation.

UIC has passed KEMA
TAIPOWER and XIAN
WUHAN
PRC HV LAB. etc. type tests to assure its manufacturing capability and also certified as an ISO 9001 quality assured, ISO 14001 EMS firm and OHSAS 18001 health and safety control. We believe we can offer the best products and service in consonance with our motto "QUALITY
SERVICE
CONTRIBUTION" in operation.

QUALITY CERTIFICATES



The range of UIC EXICAST[®] transformer is up to 15MVA and 36kV, As per customers specification or international standards, Such as IEC, NEMA, ANSI, BS, DIN, JIS, AS etc.....



APPLICATIONS





HIGH SPEED RAIL



MRT SYSTEM



AIRPROT



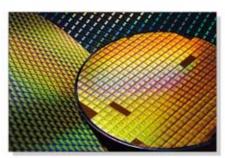
OIL & GAS PLATFORM



POWER STATION



CONTAINER CRANE



SEMICONDUCTOR INDUSTRY



MALL



MILITARY



OPTRONIC INDUSTRY



HIGH RISE COMMERCIAL BUILDING



HOSPITAL



STEEL INDUSTRY



HOTEL



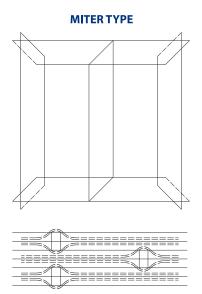
CAMPUS

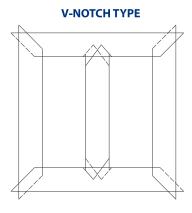


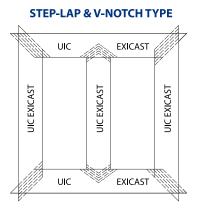
A. Core and Frame

The core is made of the highest quality, low loss, cold-rolled, grain-oriented silicon steel with V notch and step lap to reduce no load loss, no load current and noise level to a minimum.

CORE STRUCTURE & MAGNETIC FLUX at SEAM

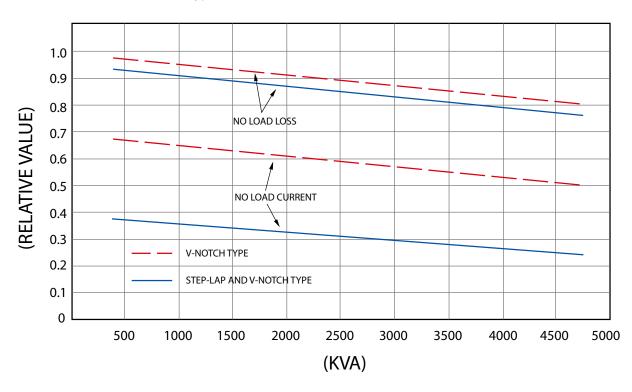






CORE PROPERTY COMPARE TABLE

Note: assume the base 1.0 on MITER type.

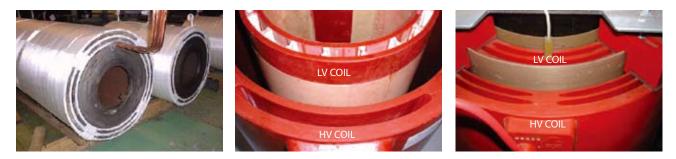


CONST

CONSTRUCTION



B. Coil



All EXICAST[®] transformer HV coils are wound on a steel mold and cast in an autoclave under vacuum and controlled the temperature and time with glassfiber reinforced epoxy resin by capillary action in order to avoid voids during the resin impregnation which fully meets the solid cast and epoxy resin encapsulated dry type cast resin transformer requirements.

Resin components, which include resin, hardener and flexibilizer are introduced in the degassing tanks before the mixing for degassing in a thin resin liquid forms. Air bubbles which may exist in resin components are totally eliminated by this continuous degassing process. The weight of resin components will be automatically weighed by a synchronizing device in the plant that any improper weighing of the components will be exactly avoided.

EXICAST[®] transformer only adopts copper wire conductor for the HV coils; copper wire, foil or aluminum foil based on customer request for the LV coils. Either HV or LV coils the conductor will be insulated with class F material; coils will belong to "self-extinguishing type". The components of resin and insulating materials in coils will be non-toxic when burnt.

The coils do not absorb moisture and can be stored at 100% humidity and in temperature down to -40°C while de-energized after which it may immediately be put into full service without need for drying out.

C. Temperature Indicator



Dial Type Thermometer UIC EXICAST[®] TR. Standard Accessory Contactor: Alarm & Trip Temperature Range: 0 ~ 200°C Sensor: KO-107



Temperature Indicator Power: 110/220V, 50/60Hz Contactor: Alarm & Trip Temperature Range: -100°C ~ 400°C Sensor: PT-100 Ω Protocol(option): RS485/4 ~ 20mA



Temperature Indicator and Controller Power: 110/220V, 50/60Hz Contactor: AF Control, Alarm & Trip Temperature Range: 1°C~199°C Sensor: PT-100Ω x 3 Protocol(option): RS485/4~20mA



CHARACTERISTICS



Characteristics

Moisture Proof

EXICAST[®] TRANSFORMERS is complied with E2 environmental class, so it is suitable to be operated in high humidity, salty or pollution area. And it is capable of being energized directly after a long time storage without drying.



Short Circuit Resistant

Due to the strong glass fiber reinforced design, the dynamic short circuit strength of EXICAST[®] TRANSFORMER is superior to the other type transformers.

High BIL Withstand Level

EXICAST[®] TRANSFORMERS have impulse levels equal to liquid-immersed transformers. The high BIL withstand can meet international standards or customers' specification.

Low Noise Level Design

EXICAST[®] TRANSFORMERS design as per V notch and step lap core construction, the noise level can be reduced, and meet the international standards or some special low noise level requirements.

Low Partial Discharge

EXICAST[®] TRANSFORMER is a long life service product. The coils are cast under the vacuum processing to avoid air bubbles and no voids. Each HV coils is tested for partial discharge before and after the assembly for assuring a void-free transformers.

Maintenance Free

Due to the completely sealed windings have antimoisture property and no oil, it is almost maintenance free during normal operation.

Fire Resistant

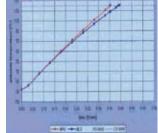
EXICAST[®] TRANSFORMERS is complied with F1 fire behavior requirements. The safe characteristic of self-extinguishing fire resistance and no noxious material during inflammation can be assured.



Thermal Shock Resistance

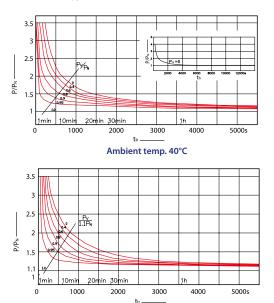
EXICAST[®] TRANSFORMERS is complied with C2 climate class, using non-filler technology, even the worst temperature fluctuation will not cause the cracking of the coils.





High Overload Capability

EXICAST[®] TRANSFORMERS has high thermal time constant of the coils, so it can withstand sudden momentary high overloads better than other type transformers.



Ambient temp. 20°C



MANUFACTURING FACILITIES





CORE CUTTING MACHINE



LV WINDING MACHINE



CORE STACKING SET



MOLDS



HV WINDING MACHINE



VACUUM CASTING TANK



TESTING FACILITIES



PURPOSE

Each UIC EXICAST transformers must pass factory tests before shipping. The testing procedure is based on ISO 9001, in order to assure that the transformers supplied to the customer will comply with the customer specification and related international standards requirements.

TEST ITEMS

Factory tests

- Measurement of winding resistance
- Measurement of voltage ratio
- Check of phase displacement
- Measurement of no-load loss and exciting current
- Measurement of short-circuit impedance and load loss
- Separate-source AC withstand voltage test
- Induced AC withstand voltage test
- Partial discharge Measurements

Type and special tests (OPTION)

- Lightning Impulse test (BIL)
- Temperature rise test
- Measurement of sound level

TEST STANDARDS

Following IEC 60076-11 or other standards if specifically specified by the customer.



μΩ METER



DIGITAL POWER METER



INDUCE VOLTAGE TEST SET





AC VOLTAGE WITHSTAND TEST EQUIP.

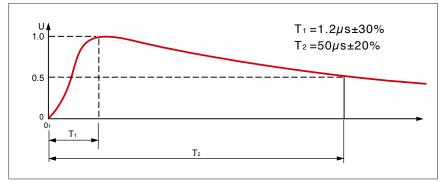


P. D. EQUIPMENT

TESTING FACILITY



A. LIGHTNING IMPULSE TEST (BIL)

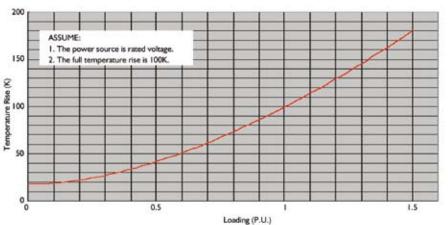


	INSULATION LEVELS	BASED ON EUROPE	AN PRACTICE
Highest voltage	Rated short duration	Rated lig	htning impulse withstand
for equipment Um	separate source	VO	ltage (peak value) kV
(r.m.s.) kV	AC withstand voltage (r.m.s.) kV	List 1	List 2 (UIC EXICAST)
≤1.1	3	-	-
3.6	10	20	40
7.2	20	40	60
12	28	60	75
17.5	38	75	95
24	50	95	125
36	70	145	170

B. TEMPERATURE RISE TEST

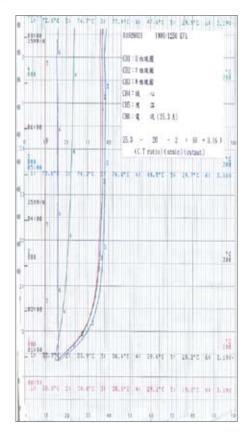
WINDING TEMER	ATURE RISE LIMITS
INSULATION SYSTEM TEMPERAURE (°C)	AVERAGE WINDING TEMPERATURE RISE LIMITS AT RATED CURRENT (K)
105 (A)	60
120 (E)	75
130 (B)	80
155 (F)	100
180 (H)	125
200	135
220	150

TEMPERATURE RISE CURVE







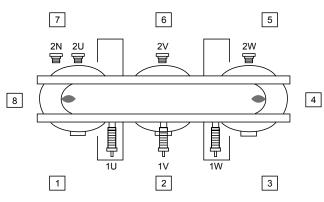




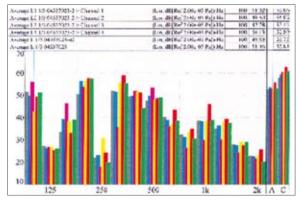


C. MEASUREMENT OF SOUND LEVEL

MEASUREMENT POINTS



SOUND SPECTRUM ANALYSIS



TESTING CHAMBER



30, 50Hz, Um 12kV, HV BIL 75kV, P.F. 28kV, LV P.F. 3kV, Temperature rise 100K

A. TC105F1A-N

| Bated Prove (KW) 500 500 500 500 500 500 500 Neucod Transformation Ratio Neucod Transformation Neucod Transform Neuc | 500 630 750 Hist Frequency & Ratio 1900 1900 1900 Hist Frequency & Ratio 1500 1900 1900 1900 Nemal Tap (W) 1500 8000 9500 1900 1900 Nemal Tap (W) 6200 8000 9500 1900 1900 1900 Nemal Tap at 75°C(W) 6200 8000 9500 98.14
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| 630 750 1600 1900 8000 9500 88.50 98.50 98.13 98.14 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.73 98.74 98.73 98.73 98.73 98.74 98.74 98.73 98.73 98.74 98.73 98.73 98.73 98.60 1.44 1.44 1.44 4.61 4.61 1140 1080 11400 1400 2000 2000 2000 2000 2000 2400 </td <td>630 750 800 1600 1900 1900 9600 8000 9500 9600 9600 80.0 98.50 98.53 98.73 98.13 98.14 98.23 98.80 98.13 98.14 98.23 98.80 98.13 98.14 98.23 98.94 98.13 98.42 98.93 98.94 98.41 98.42 98.94 98.94 98.67 98.67 137 137 1.44 1.44 1.37 1.37 1.461 1.461 4.57 1.37 1.461 1.461 4.57 1.460 1550 1600 1600 1600 1080 1080 1080 1080 1080 1080 1400 1800 1800 1400 1000 2000 2000 2000 2000 2000 2000 2000 2000 </td> <td>630 750 800 1000 12 1600 1900 2000 2000 24 8000 9500 9600 10000 11 6.0 6.0 6.0 6.0 6 6 98.50 98.51 98.53 98.81 98 99 98.13 98.14 98.23 98.73 98.73 98.73 98.93 99 98.73 98.71 98.73 98.87 99.87 99 91 10 10 10 10 10 10 10 10 10 10 10 <</td> <td>630 750 800 1000 12 1600 1900 2900 2000 24 8000 9500 9600 10000 11 6.0 6.0 6.0 6.0 6 6 98.50 98.51 98.73 98.81 98 99 98.13 98.14 98.73 98.83 98.99 99 98.73 98.73 98.81 98.93 99 99 98.73 98.73 98.80 98.75 98 99 99 98.73 98.73 98.87 99.73 98.99 99 99 98.71 98.72 98.73 98.80 98.75 98 99 99 98.71 98.72 98.91 98.75 98 99 10 10 10 10 10 10 11 11 11 11 11 11 11 11 11 11 11 11 11</td> <td>630 750 800 1000 12 1600 1900 2900 2000 24 8000 9500 9600 10000 11 6.0 6.0 6.0 6.0 6 6 98.50 98.51 98.73 98.81 98 99 98.13 98.14 98.73 98.83 98.99 99 98.73 98.73 98.81 98.93 99 99 98.73 98.73 98.80 98.75 98 99 99 98.73 98.73 98.87 99.73 98.99 99 99 98.71 98.72 98.73 98.80 98.75 98 99 99 98.71 98.72 98.91 98.75 98 99 10 10 10 10 10 10 11 11 11 11 11 11 11 11 11 11 11 11 11</td> <td>630 750 800 1000 12 1600 1900 2900 2000 24 8000 9500 9600 10000 11 6.0 6.0 6.0 6.0 6 6 98.50 98.51 98.52 98.81 98 99 98.13 98.14 98.23 98.75 98 99 99 98.71 98.73 98.87 98.73 98.87 99 90 99 99 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10<td>630 750 800 1000 1250 1500 2000 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1</td><td>630 750 800 1000 1250 1600 2000 2500 2500 1<td>630 750 800 1000 1200 1200 20</td><td>530 750 800 1000 1250 1500
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TECHNICAL DATA





≤10pc

Partial discharge



3Ø, 50Hz, Um 24kV, HV BIL 125kV, P.F. 50kV, LV P.F. 3kV, Temperature rise 100K

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1250 1500 1500 2000 2500 22kV/433V. 22kV/433V. 22kV/433V. 50 H2 260 3050 3650 4550 165T 3050 3050 3650 4550 165T 165T 3650 3650 4550 11300 12700 13000 17000 17000 98.60 98.90 98.91 99.13 99.15 98.61 98.83 99.91 99.13 99.15 98.81 99.91 99.13 99.13 99.13 98.83 99.13 99.13 99.13 99.13 98.91 99.13 99.13 99.13 99.13 98.92 99.13 99.13 99.13 99.13 98.91 99.13 99.13 99.13 99.13 98.92 99.13 99.13 99.13 99.13 98.91 99.13 99.14 99.13 99.13 10.08 10.09 <t< td=""><td>150 1500 1500 2000 2000 3000 3000 2kV433X 3</td><td>1250 1500 1600 2000 2500 3150 4000 224/433V 224/433V 50H2 3600 3150 4000 2250 3050 3500 3550 4500 5000 5000 11300 11300 12700 13000 14000 17000 20500 5001 98.90 98.91 98.91 98.91 99.15 99.17 99.21 98.13 98.13 99.13 99.13 99.13 99.13 99.14 98.13 99.13 99.13 99.13 99.13 99.13 99.14 98.13 99.13 99.13 99.13 99.13 99.14 99.25 99.13 99.13 99.13 99.13 99.13 99.14 99.25 98.13 98.13 99.13 99.13 99.13 99.14 99.25 98.13 98.13 99.13 99.13 99.13 99.14 99.25 98.13 98.13 99.13</td></t<>	150 1500 1500 2000 2000 3000 3000 2kV433X 3	1250 1500 1600 2000 2500 3150 4000 224/433V 224/433V 50H2 3600 3150 4000 2250 3050 3500 3550 4500 5000 5000 11300 11300 12700 13000 14000 17000 20500 5001 98.90 98.91 98.91 98.91 99.15 99.17 99.21 98.13 98.13 99.13 99.13 99.13 99.13 99.14 98.13 99.13 99.13 99.13 99.13 99.13 99.14 98.13 99.13 99.13 99.13 99.13 99.14 99.25 99.13 99.13 99.13 99.13 99.13 99.14 99.25 98.13 98.13 99.13 99.13 99.13 99.14 99.25 98.13 98.13 99.13 99.13 99.13 99.14 99.25 98.13 98.13 99.13
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500 500 500 500 500 500 500 500	500 3000 3000 550 5100 20500 6.0 6.0 6.0 9.15 99.15 99.15 9.27 99.03 99.27 9.13 99.16 99.32 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.13 99.16 1 9.10	500 3100 3150 4000 550 5100 5300 6700 7000 20500 21000 25000 6.0 6.0 8.0 99.17 915 99.15 99.17 99.21 915 99.15 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.20 913 99.16 99.17 99.24 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 0.04 0.94 913 99.16 120 240 920 1250 1250 2400
500 500 500 500 500 500 500 500	500 3000 3000 550 5100 20500 6.0 6.0 6.0 9.15 99.15 99.15 9.23 98.94 99.32 9.13 99.16 99.32 9.13 99.16 99.32 9.13 99.16 1250 9.13 99.16 1250 9.24 1250 1250 987 2329 3229 300 2150 1250 987 2320 1250 987 2320 1250 987 2329 1250 100 1750 1250 100 1750 1250 100 1750 1250	500 3100 3150 4000 550 5100 5300 6700 7000 20500 21000 25000 6.0 6.0 8.0 99.17 915 9915 99.17 99.21 907 99.08 99.10 99.14 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 14.21 5.47 1.22 4.22 4.21 5.47 </td
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500 1.2222 1.2222 1.222 1.2222 1.222 1.222 1.222 1.222 1.222 1.222 1	500 3000 3000 550 5100 20500 6.0 6.0 6.0 9.15 99.15 99.15 9.27 99.03 99.32 9.13 99.16 99.32 9.13 99.16 99.32 9.13 99.16 0.06 0.13 99.16 1.22 1.22 1.22 4.22 1.22 1.250 1.250 987 2.329 1.250 987 2.329 1.250 1.25 1.250 1.250 1.25 1.250 1.250 1.100 7.750 1.750	500 3150 3150 4000 550 5100 5300 6700 7000 20500 21000 25000 915 9915 9917 99.21 907 99.33 99.36 99.31 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.24 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 99.17 99.20 913 99.16 10.24 125 913 1250 14.21 5.47
3000 5100 6.0 99.15 99.27 99.28 99.27 99.16 99.28 99.16 1250 1250 1250 1250 1250 1250 1250 1250		3150 4000 5300 6700 5300 6700 21000 25000 6.0 8.0 99.17 99.21 99.33 99.36 99.17 99.31 99.33 99.36 99.10 99.14 99.17 99.20 99.17 99.20 99.17 99.20 99.13 99.36 99.14 99.36 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.17 99.20 99.14 14.00 1250 1450 2357 2400 1500 1600 1600 1600 1600 9150
	3150 221000 6.0 99.17 98.97 99.13 99.17 99.33 99.17 1250 1250 1250 1250 1250 1250 1250 1250 1250 1250 12750	4000 6700 800 99.21 99.21 99.21 99.20 99.20 99.21 99.20 99.20 99.21 99.20 99.20 99.20 99.21 99.20 99.20 99.20 99.21 99.20 99.20 1450 1450 12800 9150







30, 50Hz, Um 12kV, HV BIL 75kV, P.F. 28kV, LV P.F. 3kV, Temperature rise 100K (HIGH EFFICIENCY)

C. TC105F1A-R

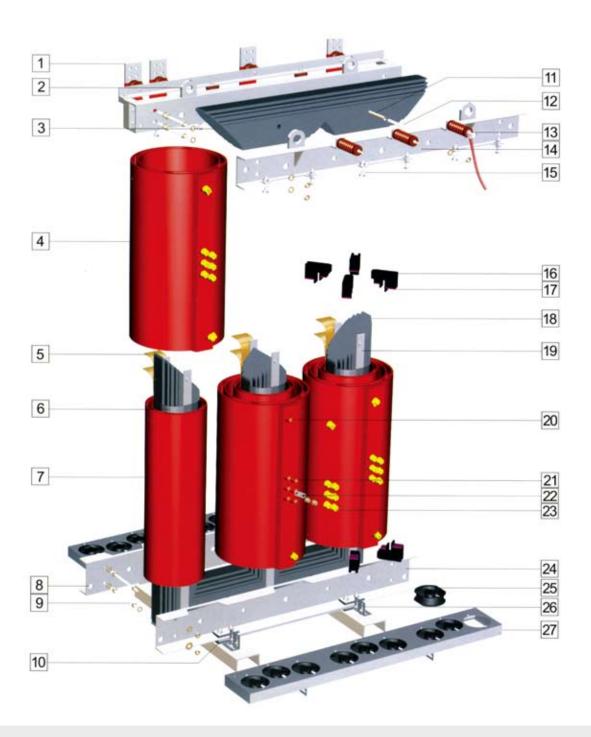
ň		JW, JUHZ, UH IZNY, HV UL / JNY, F.I. ZONY, LV I.		ובווחבים	מרמו כי ויי			ר. סגע, ופתוףפומנעופ ווספ וטטא (חוסח ברדוכובואכ ז).	1 (X)							ſ
	Rated Power (kVA)		500	630	750	800	1000	1250	1500	1600	2000	2500	3000	3150	4000	5000
	NU-LUAU HAIISIUTHAUUH NAUU									c c						
										n -						
	Triequericy Tyne of Cooling															
:	1.									Dvn11						
stite	_	olts, Frequency & Ratio								1.65T						
iret	No-Load Loss at Rated Volts, Frequency & Normal Tap (W)	requency & Normal Tap (W)	820	1250	1450	1450	1600	1900	2300	2300	2850	3350	4300	4400	5600	6100
ser	I	Vormal Tap at 75°C(W)	5300	5450	5000	5000	6100	7500	8800	8800	12000	13900	19600	20700	21400	27100
ечЭ	Impedance Volts at Normal Ratio & Rated kVA at 75°C(%)	tio & Rated kVA at 75°C(%)	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	8.0	8.0	8.0	8.0
leo		Full Load at $p f = 1.0$	98.79	98.95	99.15	99.20	99.24	99.25	99.27	99.31	99.26	99.31	99.21	99.21	99.33	99.34
into		Full Load at $p f = 0.8$	98.49	98.69	98.94	99.00	99.05	99.07	99.08	99.14	99.08	99.14	99.01	99.01	99.18	99.18
εle	Efficiencies (%)	3/4 Load at p.f. = 1.0	00.66	60.66	99.25	99.29	99.33	99.35	99.36	99.40	99.36	99.41	99.32	99.33	99.43	99.43
		3/4 Load at p.f. = 0.8	98.75	98.87	90.66	99.12	99.17	99.19	99.20	99.25	99.21	99.26	99.16	99.16	99.29	99.29
		1/2 Load at p.f. = 1.0	99.15	99.18	99.29	99.33	99.38	99.40	99.40	99.44	99.42	99.46	99.39	99.40	99.46	99.49
		1/2 Load at p.f. = 0.8	98.94	98.97	99.11	99.16	99.22	99.25	99.26	99.30	99.27	99.32	99.24	99.25	99.33	99.36
	Volts Bedulation at 75°C (%)	At p f = 1 0	1.23	1.04	0.84	0.80	0.79	0.78	0.76	0.73	0.78	0.73	0.97	0.97	0.84	0.86
		At p.f. = 0.8	4.47	4.34	4.21	4.18	4.17	4.16	4.15	4.12	4.16	4.13	5.49	5.49	5.39	5.41
	Material and Type of Winding	Primary							Copp	Copper – Wire Winding	Winding					
		Secondary							Copp	Copper – Foil Winding	inding					
	Max. Temperature Rise of	Primary								100°C						
	Winding by Resistance	Secondary								100°C						
SD	Class of Winding Insulation	Primary								Class F						
itsi		Secondary								Class F						
reter		Primary (A/mm ²)								3.5						
era	Rated Load	Secondary (A/mm²)								3.5						
чэ	Applied Voltage Test (kV)	Primary								28						
бu		Secondary								m						
ipuiN	Impulse Voltage Test (BIL) kV	Primary Secondary								75 						
١		HV & LV Winding								Epoxy Resin						
	Insulation Material	Core Laminations						Low-L	oss Grain (Low-Loss Grain Oriented Silicon Steel	icon Stee					
		Frame and Other Iron Parts							Hot-I	Hot-Dipped Galvanized Steel	vanized Ste	sel				
	Tapping Range									±2 x 2.5%						
	Neutral Terminal									Yes						
		Length (mm)	1400	1550	1550	1550	1600	1600	1700	1700	1900	1950	2150	2150	2350	2350
	Overall Dimension (IP00)	Width (mm)	830	830	1080	1080	1080	1080	1080	1080	1250	1250	1250	1250	1450	1450
		Height (mm)	1420	1660	1690	1690	1710	1750	1890	1990	1920	2180	2190	2200	2200	2360
	Overall Dimension (IP20)	Length (mm)	1700	1800	1800	1800	2000	2000	2000	2000	2000	2300	2500	2500	2800	2800
:	_	Width (mm)	1300	1300	1400	1400	1500	1500	1550	1550	1550	1550	1600	1600	1600	1600
sıəı		Height (mm)	1800	2100	2100	2100	2200	2200	2400	2400	2400	2600	2600	2600	2700	2900
110			1900	2300	2900	3000	3350	3800	4650	4900	5500	6800	7900	7900	9400	11000
	Noise Level dB(A)		58	60	60	60	60	60	61	61	61	62	63	63	65	66
	Standard							In aco	ordance to	In accordance to IEC 60076-11 Standard	6-11 Stand	ard				
	Climatic class									C2						
	Environmenta									E2						
	Fire behaviour class									F1						
	Partial discharge									≤10pc						





GENERAL CONFIGURATION





- 1. LV Terminals
- 2. Lifting Lugs
- 3. Core Yoke
- 4. HV Coil
- 5. LV Coil Termination
- 6. Core Bandage
- 7. LV Coil

- 8. Towing Holes
- 9. Frame Bolts
- 10. Anti-Vibration Pad
- 11. Clamp Bolt Insulation
- 12. Clamp Bolts
- 13. HV Insulators
- 14. Upper Frame
- 15. Core Clamp Adjuster
 16. Coil Support Block
 17. Resilient Pad
 18. Core Leg
- 19. Tie Bars
- 20. HV Coil Terminal
- 21. HV Tapping

- 22. Tapping Link
- 23. Tapping Cover
- 24. Lower Frame
- 25. Cooling Fan
- 26. Fan Supporters
- 27. Cooling Fan Set



UNELECTRA INTERNATIONAL CORP.

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